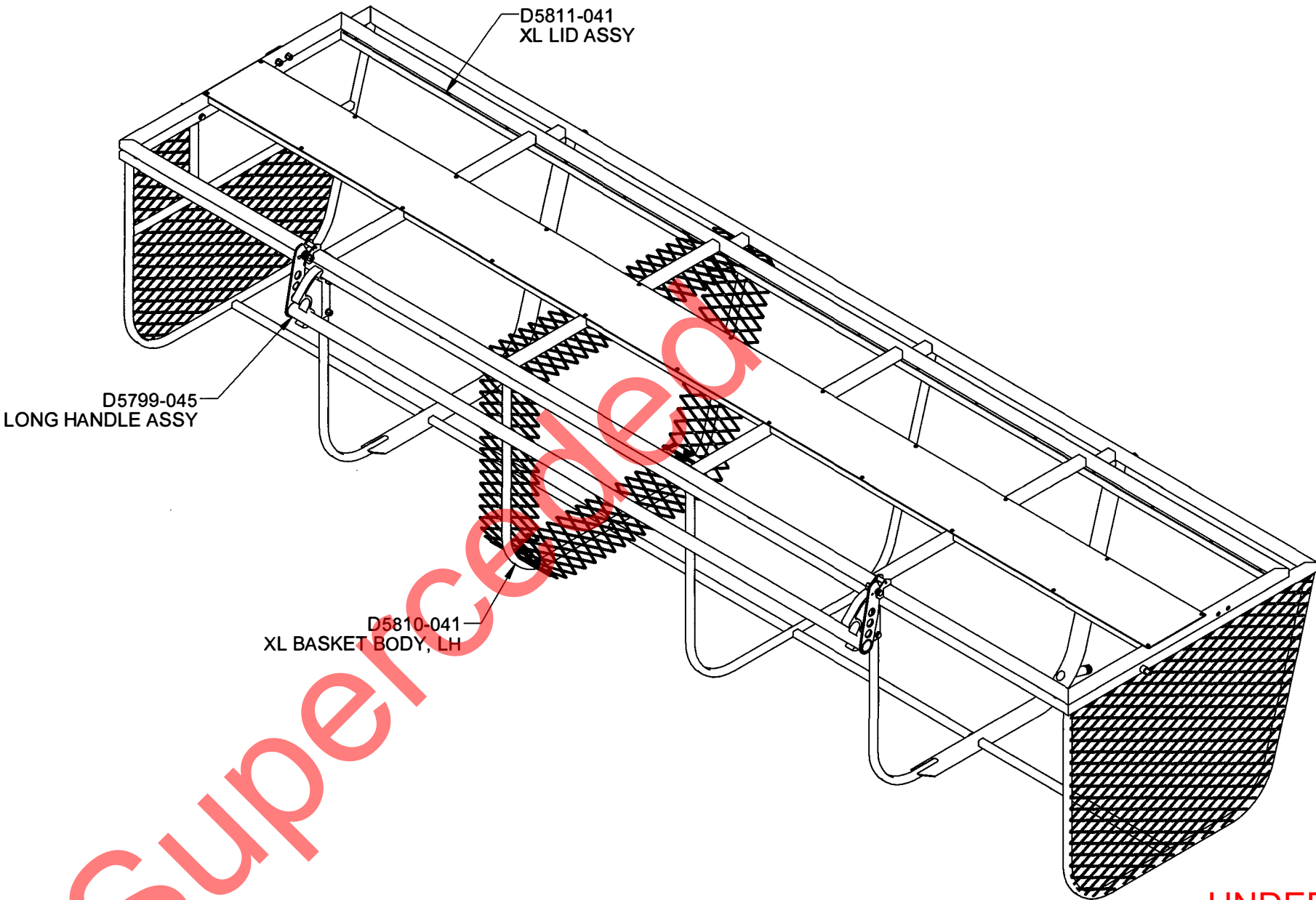


QTY -041	P/N	DESCRIPTION
X	D5769-041	XL BASKET ASSY, LH
1	D3969-11	GAS SPRING
4	D5764-1	STUD
1	D5787-1	PLACARD
1	D5797-1	SPRING, LH
1	D5797-2	SPRING, RH
4	D5798-1	BUMPER
1	D5799-045	LONG HANDLE ASSY
2	D5800-1	HANDLE BRACKET
2	D5801-1	BUSHING
1	D5810-041	XL BASKET BODY, LH
1	D5811-041	XL LID ASSY
1	D5854-041	BRACKET WELDMENT
1	AN3-10	BOLT
4	AN3-11A	BOLT
4	AN3-12A	BOLT
1	AN3-20	BOLT
2	AN310-3	CASTELLATED NUT
4	CR3213-4-02	RIVET
30	CR3213-5-02	RIVET
8	CR3523-5-02	RIVET
1	MS20001P4-9500	HINGE
8	MS21044N3	NUT
2	MS24665-134	COTTER PIN
1	NAS1149F0332P	WASHER
21	NAS1149F0363P	WASHER
8	NAS1149F0663P	WASHER



D5769-041 XL BASKET ASSY, LH
(DERIVED FROM AERO DESIGN P/N 94010-01)
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
ECR: HB ECR 132

- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: 72.48 lbs
8) DRILL $\varnothing 0.160 +0.004/-0.000$ HOLES THRU HINGE AND LID ASSY OR BODY ASSY TO INSTALL RIVETS.
9) APPLY RTV SILICONE SEALANT TO GROOVE OF BUMPER BEFORE INSTALLING INTO LID ASSY.
10) PRELOAD SPRING BY LIFTING SPRING ARM AND INSTALLING INTO GAP UNDER RIVET HEAD.

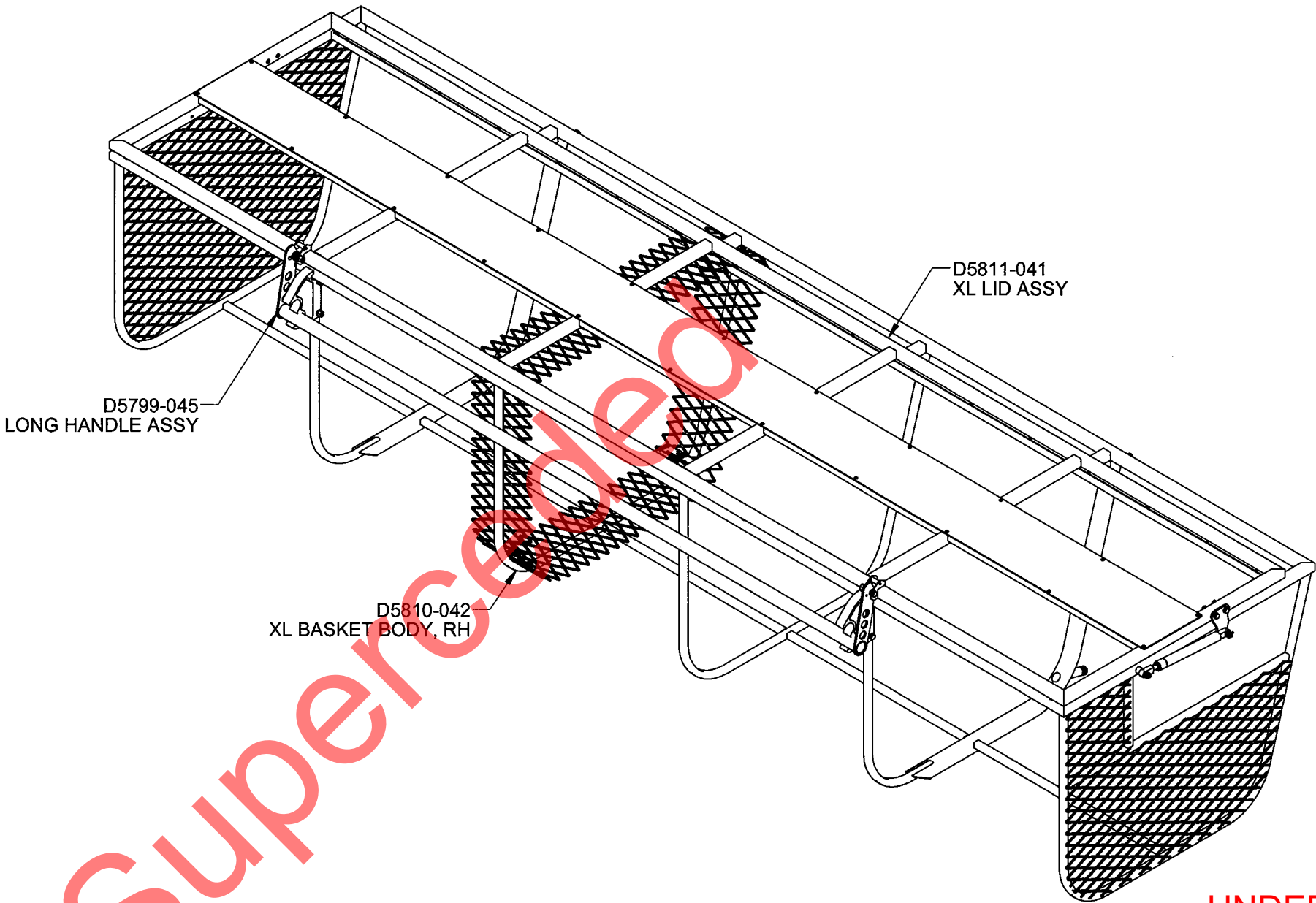
RELEASED

2020 FEB 19
ECN 2020-524

APPROVED

A	NEW ISSUE	KPT	20.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	NO	DRAWING NO.	REV. A
MFG. APPR.	DD	D5769	SHEET 1 OF 6
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	XL BASKET ASSY	NTS
DATE	20.01.17	COPYRIGHT © 2020 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

QTY -042	P/N	DESCRIPTION
X	D5769-042	XL BASKET ASSY, RH
1	D3969-11	GAS SPRING
4	D5764-1	STUD
1	D5787-1	PLACARD
1	D5797-1	SPRING, LH
1	D5797-2	SPRING, RH
4	D5798-1	BUMPER
1	D5799-045	LONG HANDLE ASSY
2	D5800-1	HANDLE BRACKET
2	D5801-1	BUSHING
1	D5810-042	XL BASKET BODY, RH
1	D5811-041	XL LID ASSY
1	D5854-041	BRACKET WELDMENT
1	AN3-10	BOLT
4	AN3-11A	BOLT
4	AN3-12A	BOLT
1	AN3-20	BOLT
2	AN310-3	CASTELLATED NUT
4	CR3213-4-02	RIVET
30	CR3213-5-02	RIVET
8	CR3523-5-02	RIVET
1	MS20001P4-9500	HINGE
8	MS21044N3	NUT
2	MS24665-134	COTTER PIN
1	NAS1149F0332P	WASHER
21	NAS1149F0363P	WASHER
8	NAS1149F0663P	WASHER



D5769-042 XL BASKET ASSY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
ECR: HB ECR 132

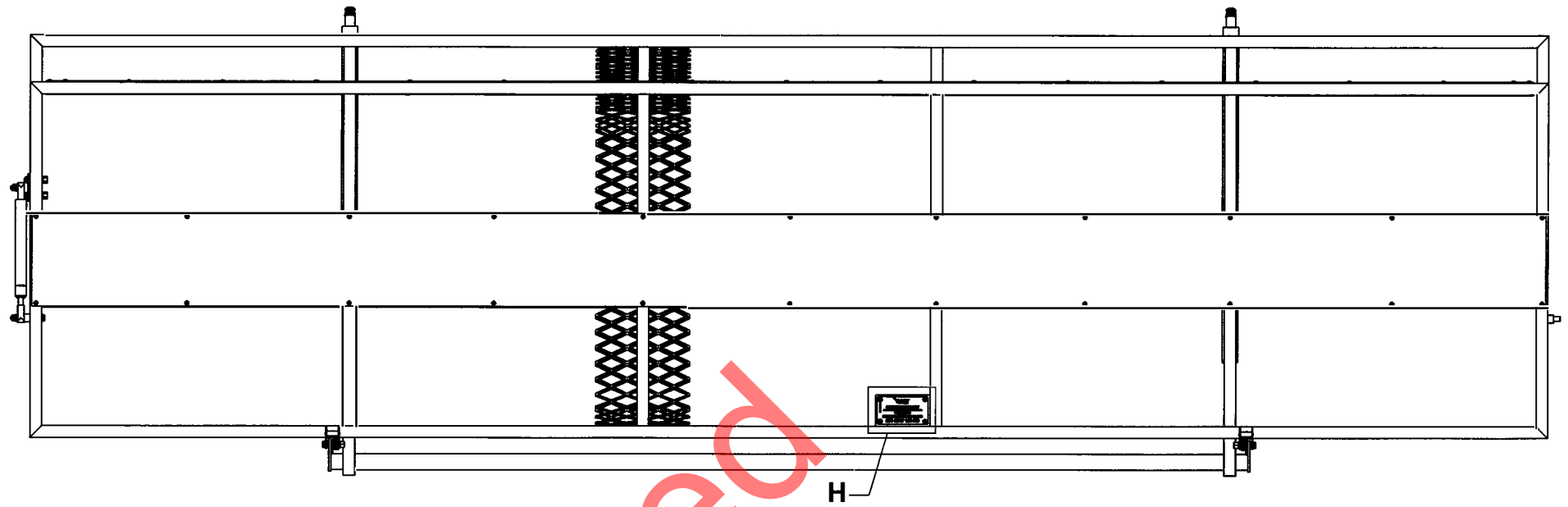
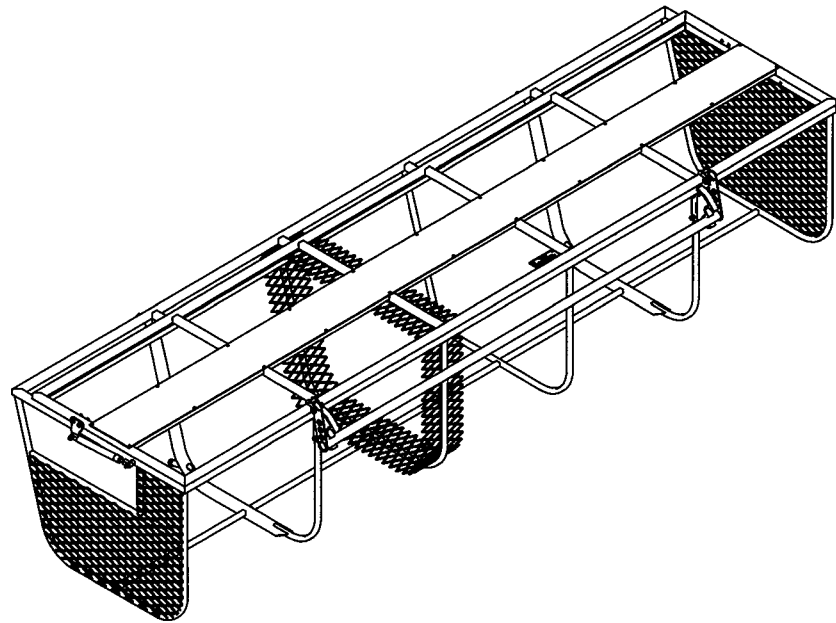
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 72.43 lbs
 - 8) DRILL $\varnothing 0.160 +0.004/-0.000$ HOLES THRU HINGE AND LID ASSY OR BODY ASSY TO INSTALL RIVETS.
 - 9) APPLY RTV SILICONE SEALANT TO GROOVE OF BUMPER BEFORE INSTALLING INTO LID ASSY.
 - 10) PRELOAD SPRING BY LIFTING SPRING ARM AND INSTALLING INTO GAP UNDER RIVET HEAD.

RELEASED
2020 FEB 19

APPROVED	DESIGN	ZF	DART AEROSPACE LTD	
	DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	NO	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5769	SHEET 2 OF 6
	APPROVED	NO	TITLE	SCALE
DE APPR.	CP	XL BASKET ASSY	NTS	
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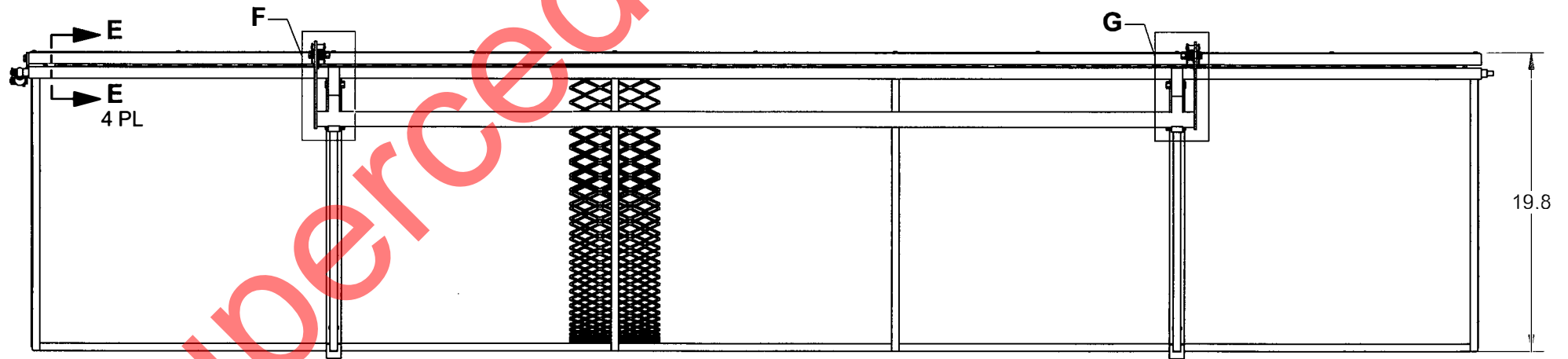
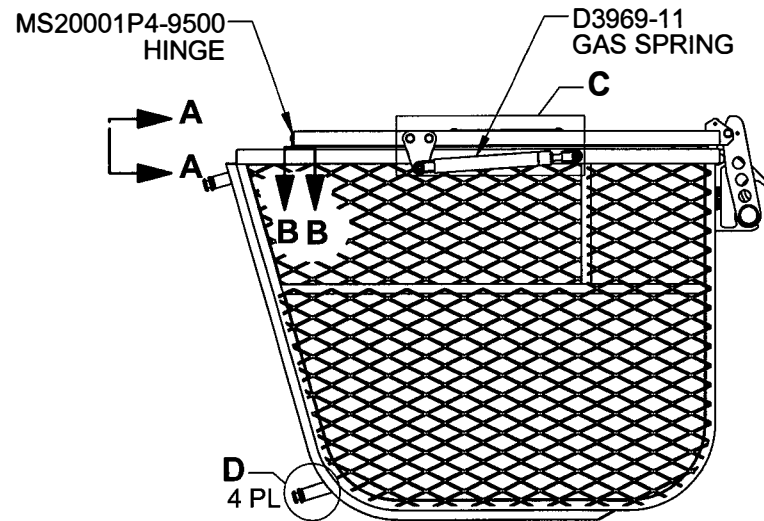
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D



C

C



B

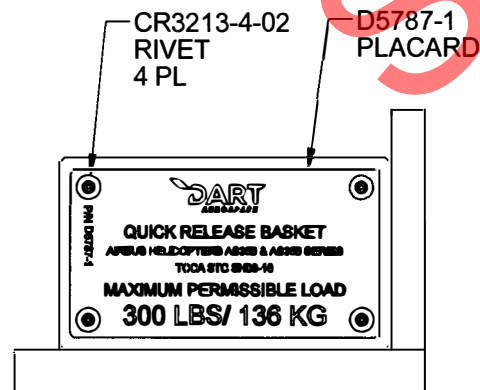
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D5769-041 XL BASKET ASSY, LH
(DERIVED FROM AERO DESIGN P/N 94010-01)
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
ECR: HB ECR 132

A

A



DETAIL H
SCALE 5X

RELEASED
2020 FEB 19 *qf*

APPROVED

DESIGN	ZF
DRAWN	KPT
CHECKED	NO
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP <i>qf</i>
DATE	20.01.17

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D5769	REV. A SHEET 3 OF 6
TITLE XL BASKET ASSY	SCALE NTS
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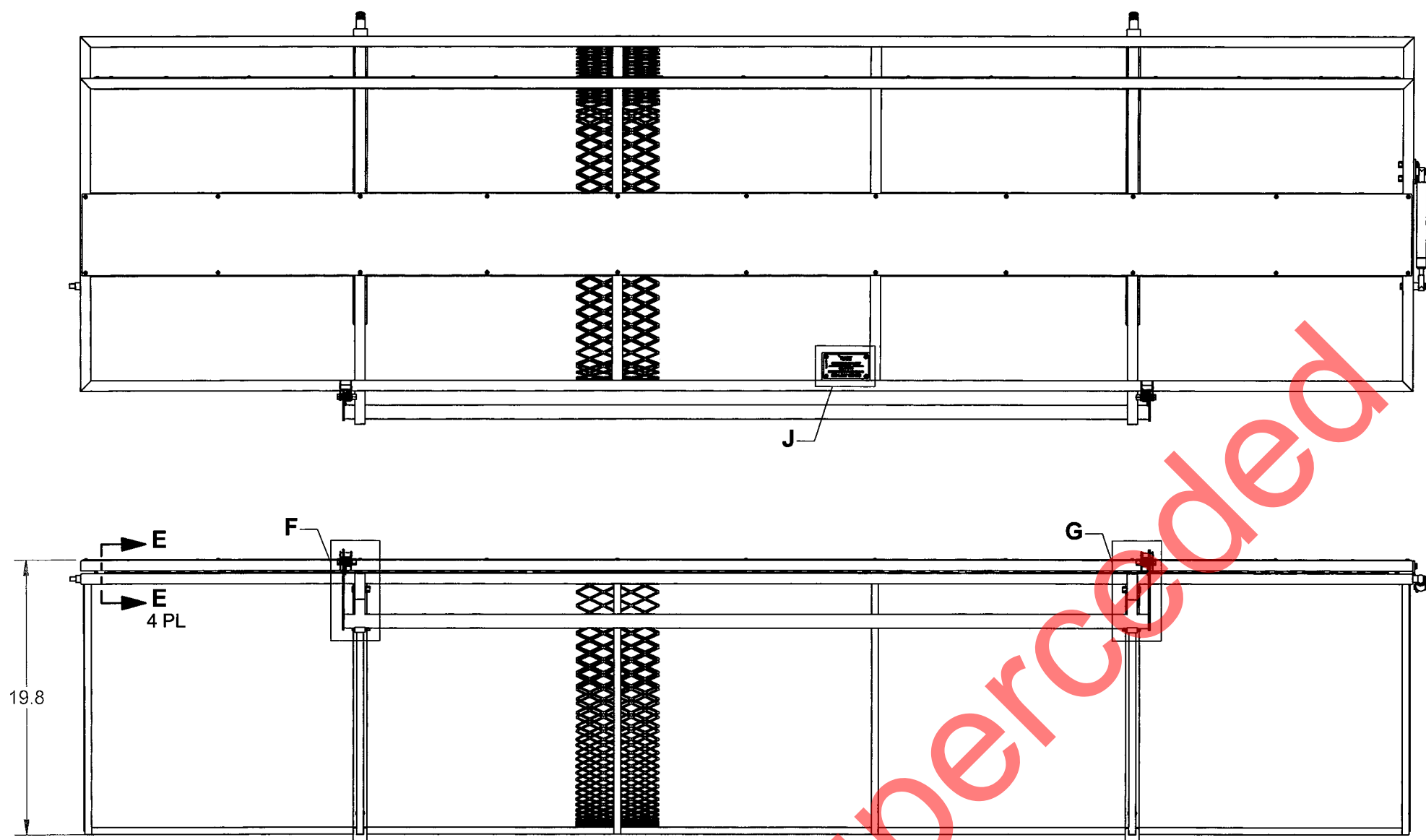
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D

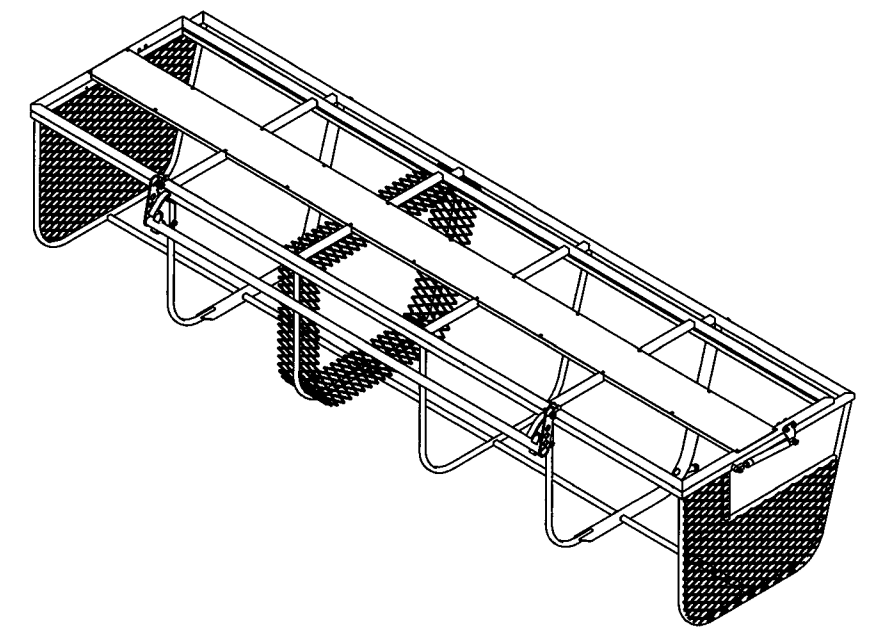
C

B

A



D5769-042 XL BASKET ASSY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

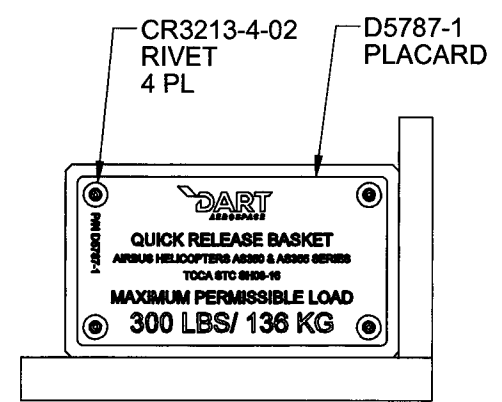
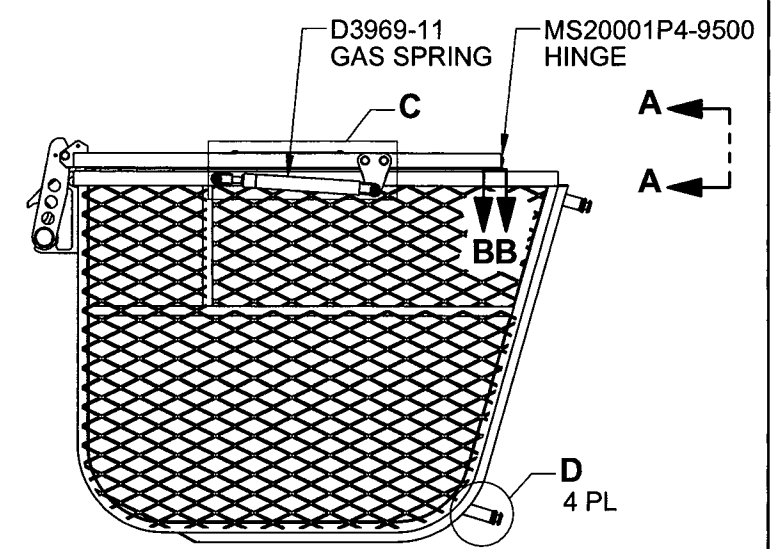


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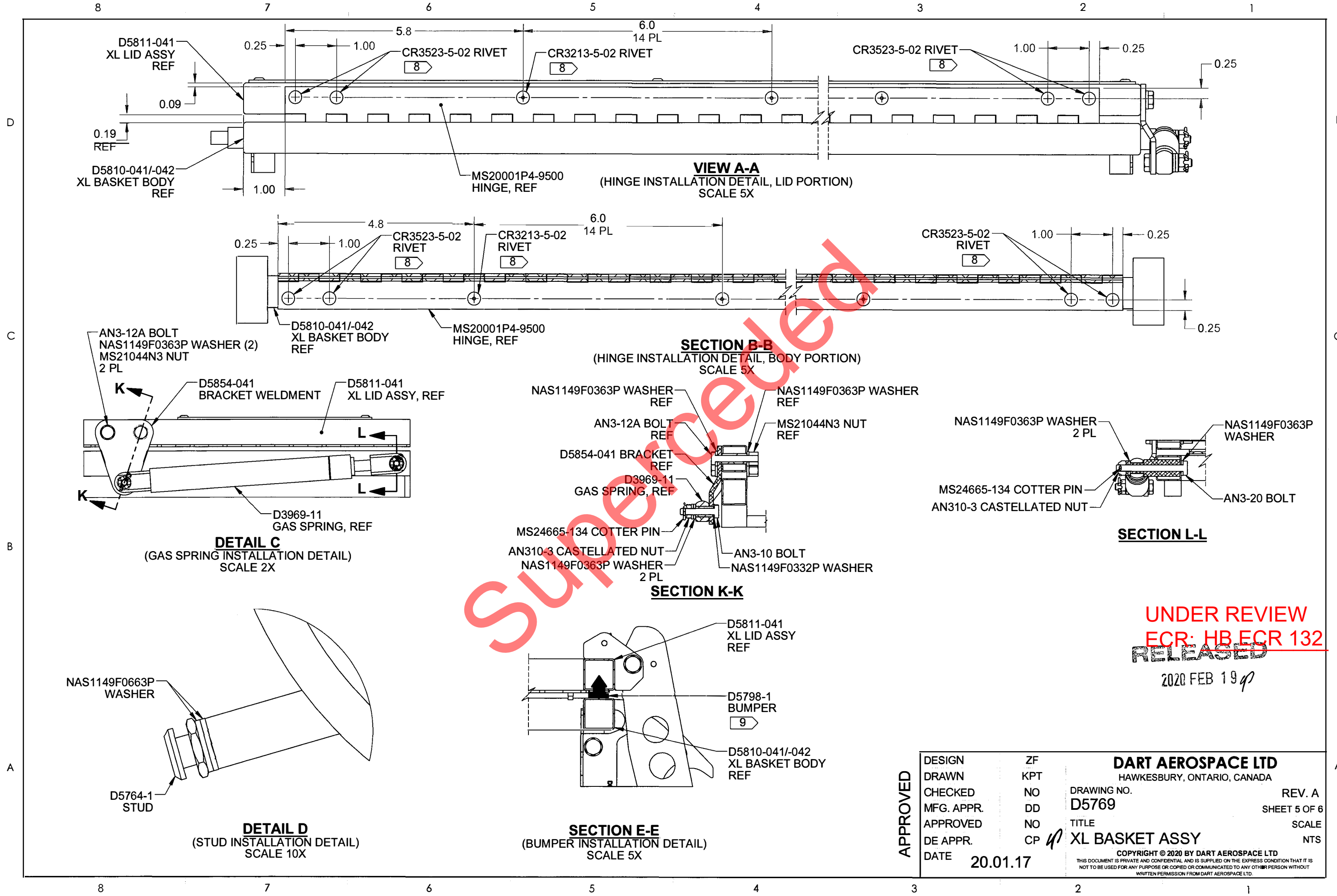
DETAIL J
SCALE 5X

UNDER REVIEW
ECR: HB ECR 132

RELEASED
2020 FEB 19

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	NO	DRAWING NO.	REV. A
MFG. APPR.	DD	D5769	SHEET 4 OF 6
APPROVED	NO	TITLE	SCALE
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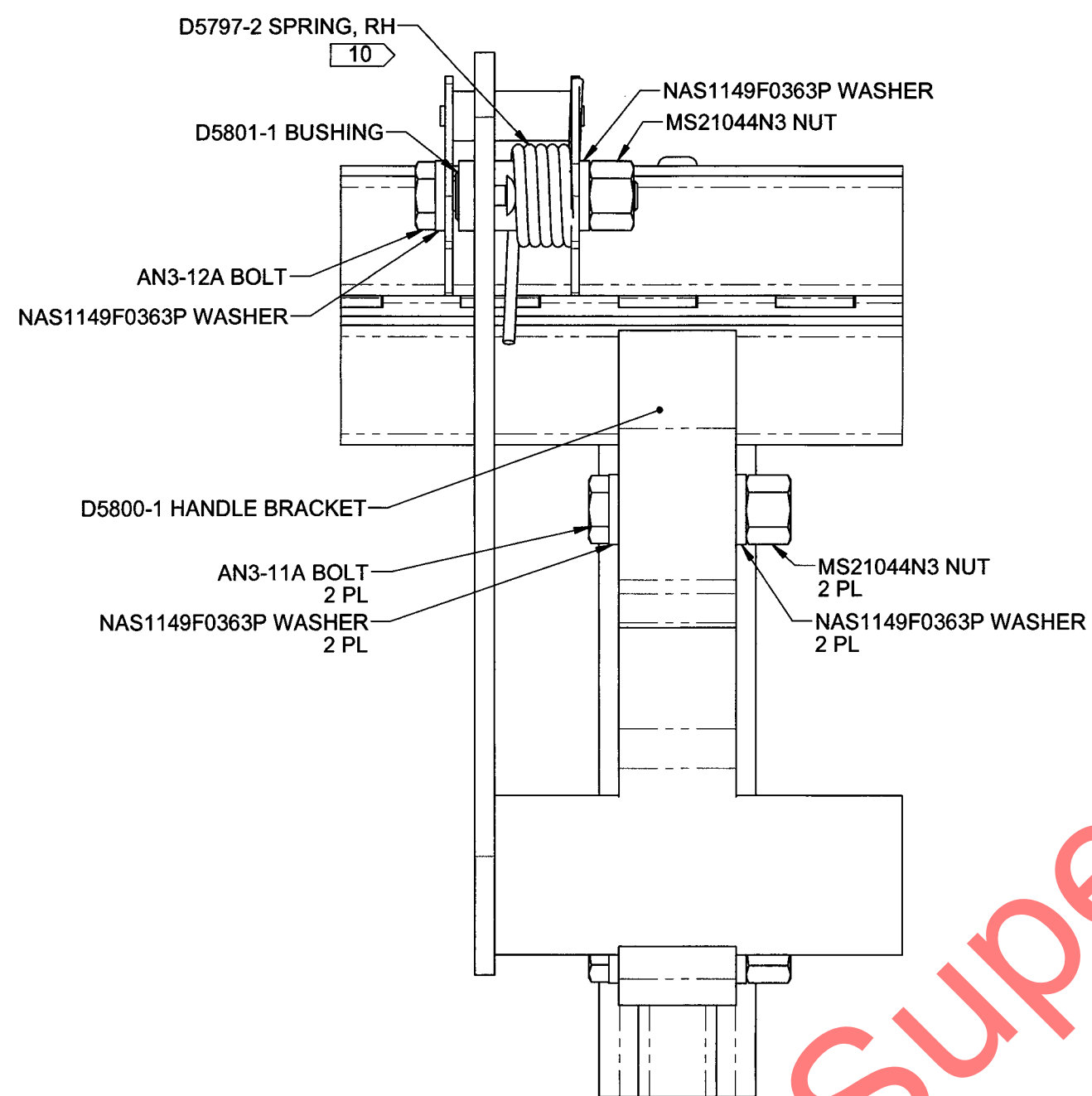


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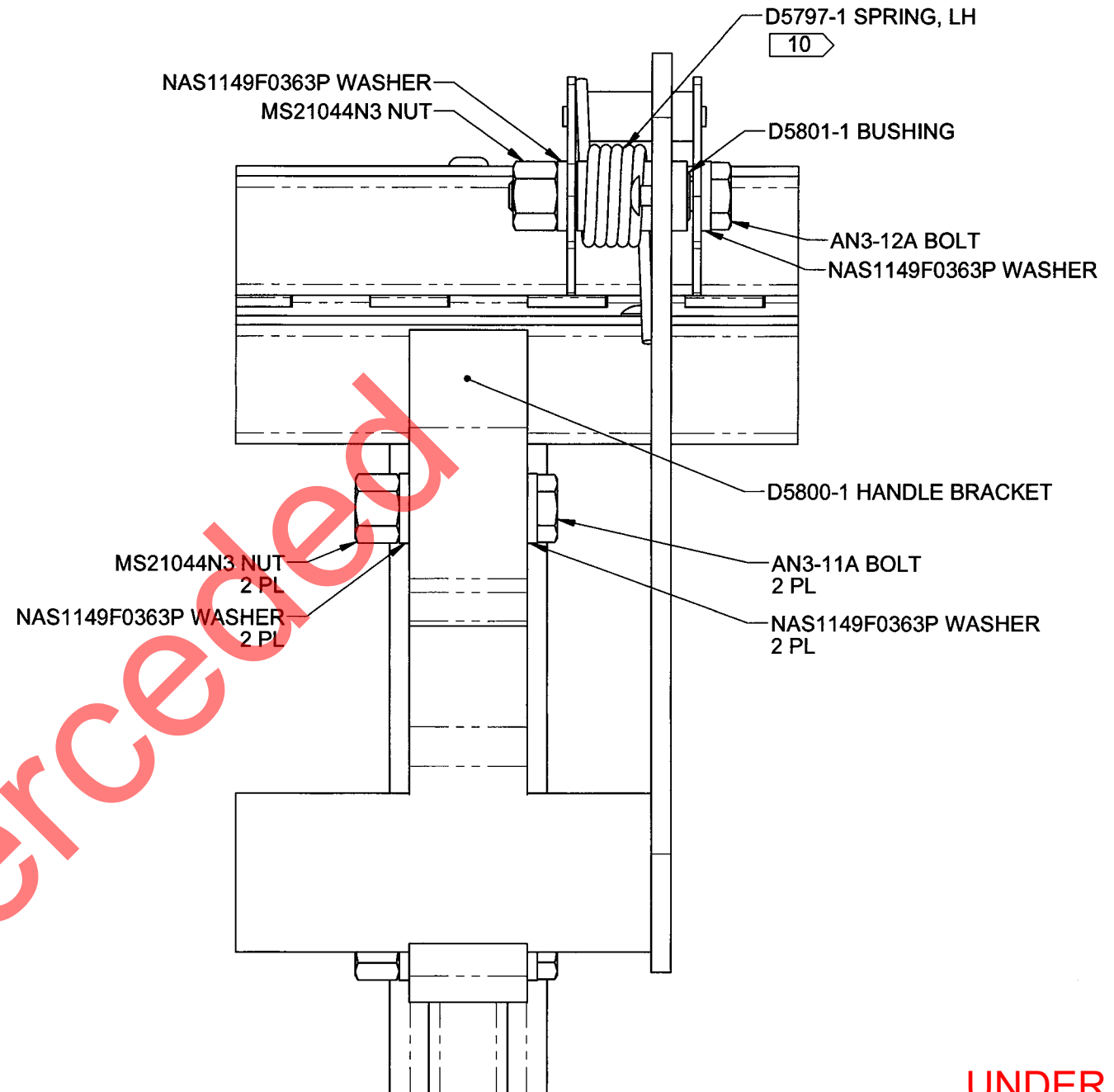
C

B

A



DETAIL F
(HANDLE INSTALLATION DETAIL)
SCALE 10X



DETAIL G
(HANDLE INSTALLATION DETAIL)
SCALE 10X

UNDER REVIEW
ECR: HB ECR 132

RELEASED

2020 FEB 19

APPROVED

DESIGN	ZF
DRAWN	KPT
CHECKED	NO
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP
DATE	20.01.17

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D5769	REV. A SHEET 6 OF 6
TITLE XL BASKET ASSY	SCALE NTS
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